

**WHAT IS CLAIMED IS:**

1. A method for manufacturing a thin film transistor array panel for a liquid crystal display, comprising steps of:

forming a gate wire including a gate line and a gate electrode connected to  
5 the gate line on an insulating substrate;

forming a gate insulating layer pattern covering the gate wire;

forming a semiconductor pattern on the gate insulating layer;

forming an ohmic contact layer pattern on the semiconductor pattern;

forming a data wire including a source electrode and a drain electrode and a  
10 data line connected to the source electrode on the ohmic contact layer;

forming red, green, and blue color filters, said color filters covering the data wire and having a first contact hole exposing the drain electrode; and

forming a pixel electrode connected to the drain electrode through the first contact hole,

15 wherein the source electrode and the drain electrode are separated by a photolithography process using a photoresist pattern, and the photoresist pattern has a first portion having a first thickness and is at least located between the source electrode and the drain electrode, a second portion having a second thickness larger than the first portion, and a third portion having a third thickness smaller than the first  
20 thickness.

2. The method of claim 1, wherein the photoresist pattern is formed by a mask that has a first, a second, and a third part, a transmittance of the third part is higher than the first and the second parts, a transmittance of the first part is higher than the second part, and

wherein the photoresist pattern is made of positive photoresist, and the mask is aligned such that the first, the second, and the third parts respectively face the first, the second, and the third portions of the photoresist pattern in an exposing step.

3. The method of claim 2, wherein the first part of the mask includes a partially transparent layer.

4. The method of claim 2, wherein the first part of the mask includes a pattern smaller than the resolution of the exposure used in the exposing step.

5. The method of claim 1, wherein the first portion is formed by reflow.

6. The method of claim 1, wherein the thickness of the first portion is less than a half of the thickness of the second portion.

7. The method of claim 6, wherein the thickness of the second portion is  $1\mu$  to  $2\mu$ .

8. The method of claim 7, wherein the thickness of the first portion is less than  $4,000 \text{ \AA}$ .

9. The method of claim 1, wherein the data wire, the ohmic contact layer pattern, the semiconductor pattern, and the gate insulating layer pattern are formed in the same photolithography process.

10. The method of claim 9, wherein steps of forming the gate insulating layer pattern, the semiconductor pattern, the ohmic contact layer pattern, and the data wire comprises:

depositing a gate insulating layer, a semiconductor layer, an ohmic contact layer, and a conductor layer;

coating a photoresist layer on the conductor layer;

exposing the photoresist layer through a mask;

forming the photoresist pattern such that the second portion lies on the data wire by developing the photoresist layer;

forming the data wire, the ohmic contact layer pattern, the semiconductor pattern, and the gate insulating layer pattern that are respectively made of the conductor layer, the ohmic contact layer, the semiconductor layer, and the gate insulating layer by removing a portion of the conductor layer under the third portion, the semiconductor layer, the ohmic contact layer, and the underlying gate insulating layer, and by removing the first portion, the conductor layer, and the ohmic contact layer under the first portion, and by removing a partial thickness of the second portion; and

removing the photoresist pattern.

11. The method of claim 10, wherein the step of forming the data wire, the ohmic contact layer pattern, the semiconductor pattern, and the gate insulating layer pattern comprises

removing the portion of the conductor layer under the third portion by dry etching or wet etching to expose the ohmic contact layer;

dry etching the ohmic contact layer under the third portion, the semiconductor layer, and the underlying gate insulating layer, and the first portion to complete a semiconductor pattern and a gate insulating layer pattern, along with exposing the substrate or the gate insulating layer under the third portion and the conductor layer under the first portion; and

removing the conductor layer under the first portion and the underlying ohmic contact layer to complete a data wire and a ohmic contact layer pattern.

12. The method of claim 1, wherein the gate wire further includes a gate pad

that is connected to and receives a signal from an external circuit, and the data wire further includes a data pad that is connected to and receives a signal from an external circuit, and the color filters have a second contact hole and a third contact hole respectively exposing the gate pad and the data pad,

5 further comprising a step of forming a redundant gate pad and a redundant data pad that are made of the same layer as the pixel electrode and are respectively connected to the gate pad and the data pad through the second contact hole and the third contact hole.

13. A method for manufacturing a thin film transistor array panel for a liquid  
10 crystal display, comprising steps of:

forming a gate wire including a gate line and a gate electrode connected to the gate line on an insulating substrate;

forming a gate insulating layer covering the gate wire;

forming a semiconductor pattern on the gate insulating layer;

15 forming a data wire including a source electrode and a drain electrode and a data line connected to the source electrode on the ohmic contact layer;

forming a passivation layer covering the data wire and having a first contact hole exposing the drain electrode; and

forming a pixel electrode connected to the drain electrode through the first  
20 contact hole.

wherein the data wire or the gate wire is made of a photosensitive conductive material.

14. The method of claim 13, wherein the source electrode and the drain electrode are separated by a photolithography process using a data wire pattern.

and the data wire pattern has a first portion having a first thickness and is at least located between the source electrode and the drain electrode, a second portion having a second thickness thicker than the first portion, and a third portion having a third thickness thinner than the first thickness.

5           15. The method of claim 14, wherein the data wire pattern is formed by a mask that has a first, a second, and a third part, a transmittance of the third part is higher than the first and the second parts, a transmittance of the first part is higher than the second part, when the data wire pattern contains a positive photoresist material, and the mask is aligned such that the first, the second, and the third parts  
10           respectively face the first, the second, and the third portions of the data wire pattern in an exposing step.

          16. The method of claim 15, wherein the first part of the mask includes a partially transparent layer.

          17. The method of claim 15, wherein the first part of the mask includes a  
15           pattern smaller than the resolution of the exposure used in the exposing step.

          18. The method of claim 13, further comprising the step of forming an ohmic contact layer pattern between the data wire and the semiconductor.

          19. The method of claim 18, wherein the data wire, the ohmic contact layer pattern, and the semiconductor pattern are formed in the same photolithography  
20           process.

          20. The method of claim 19, wherein steps of forming the semiconductor pattern, the ohmic contact layer pattern, and the data wire comprise:

          depositing a semiconductor layer, an ohmic contact layer, and a data conductor layer on the gate insulating layer;

exposing the data conductor layer through a mask;

forming the data wire pattern such that the second portion lies on the data wire by developing the data conductor layer;

forming the data wire, the ohmic contact layer pattern, and the semiconductor pattern respectively made of the data conductor layer, the ohmic contact layer, and the semiconductor layer by removing a portion of the ohmic contact layer under the third portion and the underlying semiconductor layer, the first portion and the ohmic contact layer under the first portion, and a partial thickness of the second portion.

21. The method of claim 20, wherein the step of forming the data wire, the ohmic contact layer pattern, and the semiconductor pattern comprises;

removing the portion of the ohmic contact layer under the third portion and the semiconductor layer by dry etching along the first portion to expose the gate insulating layer and to complete the semiconductor pattern made of the semiconductor layer, and

removing the data conductor layer under the first portion and the underlying ohmic contact layer to complete a data wire and an ohmic contact layer pattern.

22. The method of claim 21, further comprising the step of forming red, green, and blue color filters before forming the passivation layer.

23. The method of claim 22, wherein the red, green and blue color filters are coated by screen printing or off-set printing.

24. The method of claim 23, wherein the red, green, and blue color filters, and the passivation layer are made of a photosensitive material.

25. The method of claim 24, wherein the red, green, and blue color filters, and the passivation layer are patterned through only exposure and development.

26. The method of claim 13, wherein the gate wire and the data wire are patterned through only exposure and development.

27. The method of claim 13, wherein the gate wire further includes a gate pad that is connected to and receives a signal from an external circuit, and the data wire further includes a data pad that is connected to and receives a signal from an external circuit, and the passivation layer and the gate insulating layer have a second contact hole and a third contact hole respectively exposing the gate pad and the data pad,

further comprising a step of forming a redundant gate pad and a redundant data pad that are made of the same layer as the pixel electrode and respectively connected to the gate pad and the data pad through the second contact hole and the third contact hole.

28. The method of claim 13, wherein the photosensitive conductive material is made of Ag paste or copper organic metal that include photoresist.

29. A method for manufacturing a thin film transistor array panel for a liquid crystal display, comprising steps of:

forming a gate wire including a gate line and a gate electrode connected to the gate line on an insulating substrate;

forming a gate insulating layer covering the gate wire;

forming a semiconductor pattern on the gate insulating layer;

forming a data wire including a source electrode and a drain electrode and a data line connected to the source electrode on the ohmic contact layer;

forming red, green, and blue color filters, said filters made of photosensitive material and covering the data wire and having a first contact hole; and

forming a pixel electrode connected to the drain electrode through the first contact hole of the color filters.

30. The method of claim 29, wherein the red, green and blue color filters are coated through screen printing or off-set printing.

5 31. The method of claim 29, further comprising a step of forming a passivation layer covering a color filter before forming red, green, and blue color filters.

32. The method of claim 31, wherein the passivation layer is made of photosensitive transparent organic material having a good planarization property.

10 33. The method of claim 32, wherein the red, green, and blue color filters, and the passivation layer are patterned through only exposure and development to form the first contact hole.

34. The method of claim 33, wherein the gate wire further includes a gate pad that is connected to and receives a signal from an external circuit, and the data wire  
15 further includes a data pad that is connected to and receives a signal from an external circuit, and the color filter, the passivation layer, and the gate insulating layer have a second contact hole and a third contact hole respectively exposing the gate pad and the data pad,

20 further comprising a step of forming a redundant gate pad and a redundant data pad that are made of the same layer as the pixel electrode and respectively connected to the gate pad and the data pad through the second contact hole and the third contact hole.

35. The method of claim 29, wherein the gate wire or the data wire is made of photosensitive conductive material.



36 The method of claim 35, wherein the gate wire and the data wire are patterned through only exposure and development.

37 The method of claim 36, wherein the gate wire and the data wire are made of Ag paste or copper organic metal that includes photoresist.

5 38 The method of claim 29, wherein the source electrode and the drain electrode are separated by a photolithography process using a data wire pattern, and the data wire pattern has a first portion having a first thickness and is at least located between the source electrode and the drain electrode, a second portion having a second thickness thicker than the first portion, and a third portion having a  
10 third thickness thinner than the first thickness.

39 The method of claim 38, wherein a mask used for forming the data wire pattern has a first, a second, and a third part, a transmittance of the third part is higher than the first part and the second part, a transmittance of the first part is higher than the second part, the data wire pattern includes positive photoresist  
15 material and the mask is aligned such that the first, the second, and the third parts respectively face the first, the second, and the third portions of the data wire pattern in an exposing step.

40 The method of claim 39, wherein the first part of the mask includes a partially transparent layer.

20 41 The method of claim 39, wherein the first part of the mask includes a pattern smaller than the resolution of the exposure used in the exposing step.

42 The method of claim 39, further comprising a step of forming an ohmic contact layer pattern between the data wire and the semiconductor.

43 The method of claim 42, wherein the data wire, the ohmic contact layer

pattern, and the semiconductor pattern are formed in the same photolithography process.

44. The method of claim 43, wherein steps of forming the semiconductor pattern, the ohmic contact layer pattern, and the data wire comprise:

5        depositing a semiconductor layer, an ohmic contact layer, and a data conductor layer on the gate insulating layer:

         exposing the data conductor layer through a mask;

         forming the data wire pattern such that the second portion lies on the data wire by developing of the data conductor layer;

10       forming the data wire, the ohmic contact layer pattern, and the semiconductor pattern respectively made of the data conductor layer, the ohmic contact layer, and the semiconductor layer by removing a portion of the ohmic contact layer under the third portion and the underlying semiconductor layer, the first portion and the ohmic contact layer under the first portion, and a partial thickness of the second portion.

15       45. The method of claim 44, wherein the step of forming the data wire, the ohmic contact layer pattern, and the semiconductor pattern comprises;

         removing the portion of the ohmic contact layer under the third portion and the semiconductor layer by dry etching along the first portion to expose the gate insulating layer and to complete the semiconductor pattern made of the  
20       semiconductor layer, and

         removing the data conductor layer under the first portion and the underlying ohmic contact layer to complete the data wire and the ohmic contact layer pattern.

46. A thin film transistor array panel for a liquid crystal display, comprising:

         a gate wire including a gate line and a gate electrode connected to the gate

line, and formed on an insulating substrate;

a gate insulating layer covering the gate electrode;

a semiconductor pattern formed on the gate insulating layer;

a data wire including a source electrode and a drain electrode, and a data line  
5 connected to the source electrode;

a passivation layer covering the data wire and having a first contact hole  
exposing the drain electrode; and

a pixel electrode connected to the drain electrode through the first contact  
hole,

10 wherein the gate wire or the data wire are made of photosensitive conductive  
material.

47. The thin film transistor array panel of claim 46, further comprising red,  
green, and blue color filters formed under the passivation layer.

48. The thin film transistor array panel of claim 47, wherein the passivation  
15 layer and the color filters are made of photosensitive material.

49. The thin film transistor array panel of claim 46, wherein the conductive  
material is made of Ag paste or copper organic metal that includes photoresist.

50. A method for manufacturing a thin film transistor array panel for a liquid  
crystal display, comprising steps of:

20 forming a gate wire including a gate line and a gate electrode connected to  
the gate line on an insulating substrate;

forming a gate insulating layer covering the gate wire;

forming a semiconductor pattern on the gate insulating layer;

forming a data wire including a source electrode and a drain electrode and a

data line connected to the source electrode;

forming red, green, and blue color filters, said color filters covering the data wire and made of photosensitive material including red, green, and blue resins;

forming a light blocking layer made of the photosensitive material and covering the semiconductor pattern between the source electrode and the drain electrode when forming red, green, and blue color filters;

forming a contact hole exposing the drain electrode in the color filters; and

forming a pixel electrode connected to the drain electrode through the contact hole.

10        51    The method of claim 50, wherein the red, green and blue color filters are coated through screen printing or off-set printing, or formed through exposure and development process.

52.    The method of claim 50, further comprising a step of forming a passivation layer covering the color filters after forming the red, green, and blue color  
15    filters.

53    The method of claim 52, wherein the passivation layer is made of transparent organic material having good planarization properties.

54.    The method of claim 50, further comprising a step of forming a buffer insulating layer before forming the red, green, and blue color filters.

20        55    The method of claim 50, wherein the light blocking layer is made of photosensitive material of red or green resins.

56    The method of claim 50, wherein the gate wire or the data wire are made of photosensitive conductive material.

57.    The method of claim 56, wherein the gate wire and the data wire are

patterned through only exposure and development.

58. The method of claim 50, wherein the source electrode and the drain electrode are separated by a photolithography process using a data wire pattern, and the data wire pattern has a first portion having a first thickness and is at least  
5 located between the source electrode and the drain electrode, a second portion having a second thickness thicker than the first portion, and a third portion having a third thickness thinner than the first thickness.

59. A thin film transistor array panel for a liquid crystal display, comprising:

10 a gate wire including a gate line and a gate electrode connected to the gate line, and formed on an insulating substrate;

a gate insulating layer covering the gate wire;

a semiconductor pattern formed on the gate insulating layer;

a data wire including a source electrode and a drain electrode, and a data line connected to the source electrode and defining a pixel along with the gate line;

15 red, green and blue color filters made of photosensitive material including red, green and blue resins and respectively formed in the pixel;

a light blocking layer formed on the channel portion of the semiconductor pattern between the source electrode and the drain electrode and made of the photosensitive material; and

20 a pixel electrode connected to the drain electrode through a contact hole of the red, green and blue color filter.

60. The thin film transistor array panel of claim 59, further comprising a passivation layer that covers the red, green, and blue color filters, and the light blocking layer, and is planarized.

61. The thin film transistor array panel of claim 60, wherein the passivation layer is made of acrylic organic material.

62. The thin film transistor array panel of claim 59, wherein the data wire has the same shape as the semiconductor pattern except for a channel portion.

5 63. The method of claim 59, wherein the light blocking layer is made of photosensitive material of red or green resins.